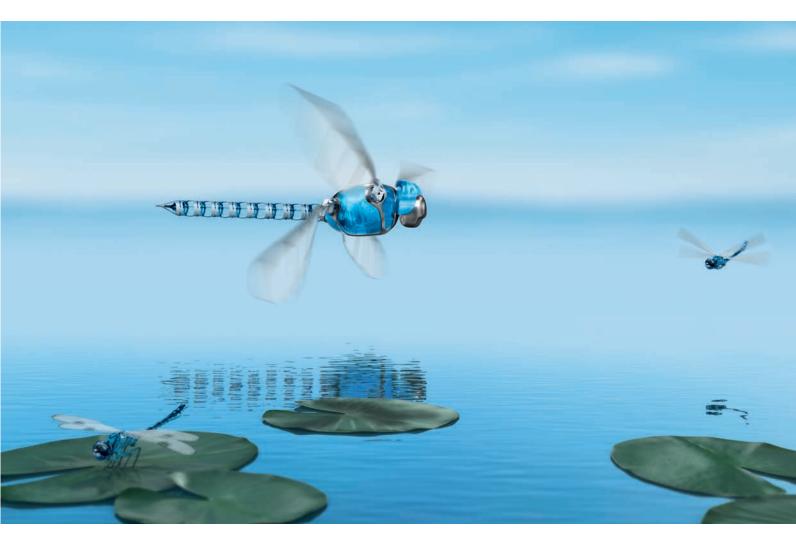
BionicOpter





Inspiration Dragonfly flight

Lightweight design with intelligent kinematics



The mechanics of dragonfly flight are unique: dragonflies can manoeuvre in all directions, glide without having to beat their wings and hover in the air. Their ability to move their two pairs of wings independently enables them to slow down and turn abruptly, to accelerate swiftly and even to fly backwards.

A natural model for flight

With the BionicOpter, Festo has applied these highly complex characteristics to an ultra-lightweight flying object at a technical level. For the first time, there is a model that can master more flight conditions than a helicopter, plane and glider combined.

In addition to controlling the flapping frequency and the twisting of the individual wings, each of the four wings features an amplitude controller. This means that the direction of thrust and the intensity of thrust for all four wings can be adjusted individually, thus enabling the remote-controlled dragonfly to move in almost any orientation in space. The intelligent kinematics correct any vibrations during flight and ensure flight stability both indoors and outdoors.

Inspired by nature: the complex wing-flapping principle of the dragonfly ...

Integration of functions in the smallest of spaces

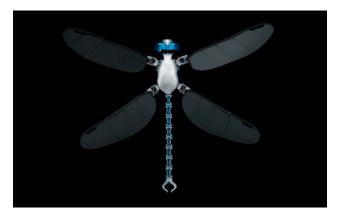
The unique flight behaviour is made possible by the lightweight design of the model dragonfly and the integration of its functions: sensors, actuators and mechanical components as well as communication, open and closed-loop control systems are installed in a very small space and connected to one another.

Highly complex system with easy operation

Despite its complexity, the highly integrated system can be operated easily and intuitively via a smartphone. The flapping frequency, amplitude and installation angle are controlled by software and electronics; the pilot just has to steer the dragonfly – there is no need to coordinate the complex motion sequences.

New innovations with bionics

The BionicOpter was developed as part of the Bionic Learning Network. Together with colleges, universities and development companies, Festo has spent many years developing and supporting projects and test models whose basic technical principles are derived from nature.



... technically achieved for the first time with the BionicOpter from Festo



Fascinating: just like its model in nature, the artificial dragonfly can fly in all directions

Whether it is energy efficiency or lightweight construction, the integration of functions or the ability to learn and to communicate, throughout evolution, nature has developed a wealth of optimisation strategies for adapting to its environment, and these strategies can be applied to the world of engineering.

After bird flight had been deciphered with the SmartBird, the developers took on their next-biggest challenge: modelling the dragonfly at a technical level – with even more functions and even less weight.

Lightweight construction across all parts

With a wingspan of 63 cm and a body length of 44 cm, the model dragonfly weighs just 175 grams. The wings consist of a carbonfibre frame and a thin foil covering. The structure is made of flexible polyamide and terpolymer. This makes the entire system flexible and ultralight, but still sturdy. The small ribcage houses the battery, nine servo motors and a high-performance ARM microcontroller, all installed in the smallest of spaces just like the sensors and wireless modules.

Dynamic flight behaviour in all directions in space

Up and down, forwards, backwards and to the side: the flapping wing design of the BionicOpter enables it to fly in all directions in space and hover in mid-air just like a helicopter. Unlike a helicopter, however, the dragonfly does not need to tilt forwards to generate forward thrust. This means that it can fly horizontally as well as float like a glider. Its lightweight design means it is able to start autonomously.

Open and closed-loop control on board

All these manoeuvres can be executed with ease using a smartphone. During operation, the remote-control system simply transfers the signals that tell the object which direction to fly in and at what speed. The microcontroller calculates all the parameters that can be adjusted mechanically based on the recorded flight data and the pilot's input.

The processor actuates the nine servo motors to translate these

parameters into movement using beat frequency, a swivel device

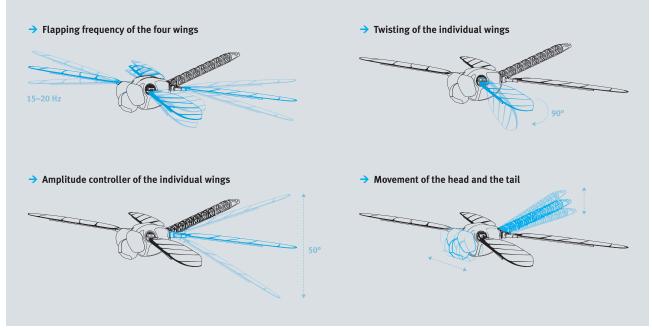
and the amplitude controller.



Free movement: even the most complex flight manoeuvres ...



... can be performed easily and intuitively



Individually controlled: since the wings have nine degrees of freedom, each of them can be set and moved in a specific manner

Thirteen degrees of freedom for unique flight manoeuvres

A motor in the bottom part of the housing provides the drive for the common beat frequency of the four wings, which is adjustable between 15 and 20 Hz (1st degree of freedom).

Like a real dragonfly, the BionicOpter's wings can be turned from horizontal to vertical. Each wing is individually actuated by a servo motor during this process and twisted by up to 90 degrees (2nd, 3rd, 4th, 5th degree of freedom).

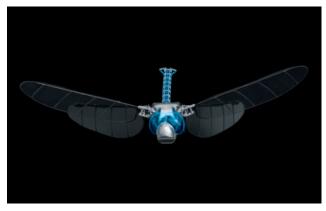
Four motors at the wing joints control the amplitudes. A linear movement in the wing root infinitely adjusts the integrated crank mechanism to vary the deflection between approximately 80 and 130 degrees (6th, 7th, 8th, 9th degree of freedom).

The swivelling of the wings determines the thrust direction. The thrust intensity can be regulated using the amplitude controller. The combination of both enables the dragonfly to hover on the spot, manoeuvre backwards and transition smoothly from hovering to forward flight. The last four degrees of freedom are in the head and tail. The body of the dragonfly is fitted with four flexible muscles made of nitinol. These shape memory alloys (SMAs) contract when exposed to heat and expand when they cool down. Passing an electric current through the SMAs produces ultralight actuators that move the head horizontally and the tail vertically. (10th, 11th, 12th, 13th degree of freedom)

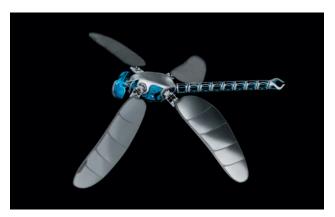
Process reliability through condition monitoring

In order to stabilise the flying object, data on the position and the twisting of the wings is continuously recorded and evaluated in real time during the dragonfly's flight. The acceleration and tilting angle of the BionicOpter in space can be measured using the inertia sensors. The integrated position and acceleration sensors detect the speed and spatial direction of the dragonfly's flight.

For Festo, the principle of continuous diagnostics is a guarantee of operational reliability and process stability – whether in bionic flying objects or everyday industrial use.



Operationally reliable: flight stability thanks to ...



... continuous data acquisition and diagnostics in real time



Intelligently combined: the interaction of open- and closed-loop control systems enables the flying object to take nearly any orientation in space

As a global manufacturer of pneumatic and electric automation technology, Festo's core business is helping to shape the production and working environments of the future and offers its customers innovative solutions for the production systems of tomorrow and beyond.

Intelligent products through digital refinement

Networking figures large in the vision of production of the future. Centralised plant control will continue its evolutionary development and, at the same time, greater use will be made of the opportunities afforded by decentralised self-organisation.

Tasks that are currently still performed by a central master computer will be taken over by components in the future. Individual workpieces will themselves determine what functions they need plants to provide. This digital refinement will give rise to increasingly intelligent products that can actively support the production process thanks to increased functionality – from energy autonomy through to condition monitoring – in the smallest of installation spaces.

Ultralight construction: minimal weight ...

Highly integrated bionic model

With the BionicOpter, Festo is illustrating how these aspects of integrating functions and miniaturisation can be realised. In addition, the remote-controlled dragonfly also demonstrates wireless real-time communication, the continuous exchange of information and the combination of different sensor evaluations as well as the identification of complex events and critical states. Festo's integrated automation concept, based on the automation platform CPX, is an approach that already offers a means of achieving this.

The electrical terminal CPX for valve terminals offers more than just a means of linking the field and master control levels. It has diagnostic capabilities and can provide condition monitoring functions. Its individual modules already make it possible to integrate the actuation of pneumatic cylinders via the modular valve terminals MPA and VTSA with motion controllers for electric drives. It also offers integrated safety functions. This makes it possible to access diagnostic values, locate problems quickly and replace faulty modules.



... despite a variety of components and functions



Technical data

- Beat frequency: Between 15 and 20 Hz
- Wingspan:
- 63 cm 44 cm

175 g

13

- Body length: • Weight:
- Degrees of freedom:
- Processor:
- Motor:
- Wing actuation:
- Sensors: •
- Battery:
- Wireless modules:
- Wireless remote control:

Materials used:

- Wing structure:
- Wing surface:
- Housing and mechanical system:

ARM microcontroller 1 brushless VS external rotor 8 servo motors • Head and body actuators: 4 shape memory alloys (SMAs) Inertia, acceleration and position sensors 2 LiPo cells, 7,6 volts 2.4 GHz spectrum Smartphone or digital spectrum transmitter

> Carbon-fibre rod Polyester membrane

Aluminium, polyamide (sintered) and terpolymer (deep-drawn ABS)

Project participants

Project initiator: Dr. Wilfried Stoll, Managing Partner, Festo Holding GmbH

Project team

Project management: Dr.-Ing. Heinrich Frontzek, Dipl.-Des. Elias Knubben, Festo AG & Co. KG

Scientific support: Dr. rer. nat. Nina Gaissert, Festo AG & Co. KG

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Electronics and integration: Dipl.-Ing. Agalya Jebens, Dipl.-Inf. Kristof Jebens, JNTec GbR, Gärtringen

Credits: Preserved dragonfly p 2 (bottom left): Stuttgart State Museum of Natural History Photo credits p 2 (top): Ingo Radziwill

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